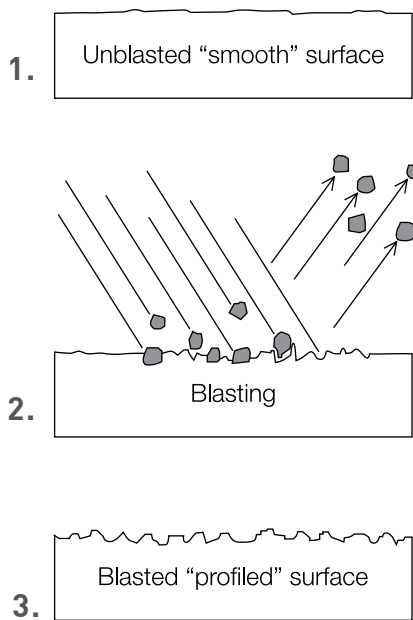


TIPS OF THE TRADE

THE DIFFERENCE BETWEEN SURFACE PROFILE AND CLASS OF BLAST



SURFACE PROFILE



Surface Profile is concerned with the 'shape' of the surface finish. Valleys caused by the indentation of the abrasive and the peaks caused by the rebounding.

CLASS OF BLAST

	UNBLASTED	BLAST CLASS 1 Nace No 4	BLAST CLASS 2 Nace No 3	BLAST CLASS 2 1/2 Nace No 2	BLAST CLASS 3 Nace No 1	
RUST GRADE A		 <small>This condition cannot normally be attained when removing adherent mill scale</small>				RUST GRADE A
RUST GRADE B						RUST GRADE B
RUST GRADE C						RUST GRADE C
RUST GRADE D						RUST GRADE D
	UNBLASTED	BLAST CLASS 1 Nace No 4	BLAST CLASS 2 Nace No 3	BLAST CLASS 2 1/2 Nace No 2	BLAST CLASS 3 Nace No 1	

Class of Blast is the degree of removal of rust, millscale and other visual contaminants from the steel substrate when inspected without magnification.

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